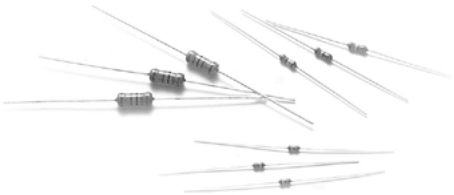
Metal Glazed Film Resistors

High Voltage & High Ohmic Type

Normal & Miniature Style [HHV Series]



FEATURES

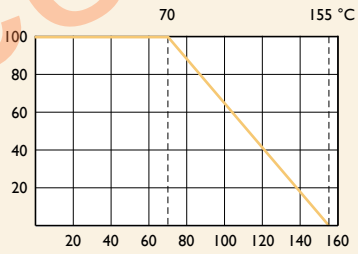
Power Rating	1/4W, 1/2W, 1W, 2W, 3W
Resistance Tolerance	±1%, ±5%
T.C.R.	±200ppm/°C
Flameproof Multi-layer Coating Meets	UL-94V-0
Flameproof Feature Meets Overload Test	UL-1412

INTRODUCTION

The HHV Series High Voltage & High Ohmic Resistors are made of metal glaze film, with tinned connecting leads of electrolytic copper welded to the end-caps. The resistors are coated with layers of pink color lacquer.

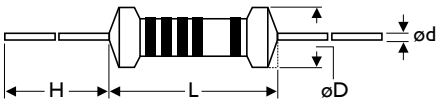
DERATING CURVE

For resistors operated in ambient temperatures above 70°C, power rating must be derated in accordance with the curve below.



DIMENSIONS

Unit: mm



5th color code: yellow

STYLE		DIMENSION			
Normal	**Miniature**	**L**	**øD**	**H**	**ød**
HHV-25	HHV50S	6.3±0.5	2.4±0.2	28±2.0	0.55±0.05
HHV-50	HHV1SS	9.0±0.5	3.3±0.3	26±2.0	0.55±0.05
HHV1WS	HHV2SS	11.5±1.0	4.5±0.5	35±2.0	0.8±0.05
HHV2WS	HHV3SS	15.5±1.0	5.0±0.5	33±2.0	0.8±0.05

Note:

ELECTRICAL CHARACTERISTICS

STYLE	HHV-25	HHV50S	HHV-50	HHV1SS	HHV1WS	HHV2SS	HHV2WS	HHV3SS
Power Rating at 70°C	1/4W	1/2W		1W		2W		3W
Maximum Working Voltage (DC)	1,600V		3,500V		5,000V		7,000V	
Maximum Overload Voltage (DC)	3,000V		7,000V		10,000V		14,000V	
Voltage Proof on Insulation	300V		500V		700V			
Resistance Range	100KΩ - 68MΩ for E24 & E96 series value							
Operating Temp. Range	-55°C to +155°C							
Temperature Coefficient	±200pm/°C							

Note: Special value is available on request

ENVIRONMENTAL CHARACTERISTICS

PERFORMANCE TEST	TEST METHOD		APPRAISE
Short Time Overload	IEC 60115-1 4.13	2.5 times RCWV for 5 Sec.	±2.0%+0.05Ω
Voltage Proof on Insulation	IEC 60115-1 4.7	in V-block for 60 Sec., test voltage by type	By type
Temperature Coefficient	IEC 60115-1 4.8	-55°C to +155°C	By type
Insulation Resistance	IEC 60115-1 4.6	in V-block for 60 Sec.	>10,000MΩ
Solderability	IEC 60115-1 4.17	235±5°C for 3±0.5 Sec.	95% Min. coverage
Solvent Resistance of Marking	IEC 60115-1 4.30	IPA for 5±0.5 Min. with ultrasonic	No deterioration of coatings and markings
Robustness of Terminations	IEC 60115-1 4.16	Direct load for 10 Sec. in the direction of the terminal leads	≥2.5kg (24.5N)
Periodic-pulse Overload	IEC 60115-1 4.39	4 times RCWV 10,000 cycles (1 Sec. on, 25 Sec. off)	±1.0%+0.05Ω
Damp Heat Steady State	IEC 60115-1 4.24	40±2°C, 90-95% RH for 56 days, loaded with 0.1 times RCWV	±5.0%+0.05Ω
Endurance at 70°C	IEC 60115-1 4.25	70±2°C at RCWV for 1,000 Hr. (1.5 Hr. on, 0.5 Hr. off)	±5.0%+0.05Ω
Temperature Cycling	IEC 60115-1 4.19	-55°C ⇨ Room Temp. ⇨ +155°C ⇨ Room Temp. (5 cycles)	±1.0%+0.05Ω
Resistance to Soldering Heat	IEC 60115-1 4.18	260±3°C for 10±1 Sec., immersed to a point 3±0.5mm from the body	±1.0%+0.05Ω
Accidental Overload Test	IEC 60115-1 4.26	4 times RCWV for 1 Min.	No evidence of flaming or arcing

Note: RCWV (Rated Continuous Working Voltage) = $\sqrt{\text{Power Rating} \times \text{Resistance Value}}$ or Max. working voltage listed above, whichever less.

Revision: 201304

EXPLANATIONS OF ORDERING CODE

MFR	-12	F	T	F	52-	100R
Code 1 - 3 **Series Name** See Index	Code 4 - 6 **Power Rating** -05 = ød0.5mm -06 = ød0.6mm -07 = ød0.7mm -08 = ød0.8mm -10 = ød1.0mm -14 = ød1.4mm -12 = 1/6W -25 = 1/4W 25S = 1/4WS -50 = 1/2W 50S = 1/2WS 100 = 1W 1WS = 1WS 200 = 2W 2WS = 2WS 204 = 0.4W 207 = 0.6W 300 = 3W 3WS = 3WS 3WM = 3WM 400 = 4W 500 = 5W 5WS = 5WS 5SS = 5WSS 700 = 7W 7WS = 7WS 10A = 10W 20A = 20W 30A = 30W 40A = 40W 50A = 50W 10S = 10WS 15A = 15W 25A = 25W 10B = 100W 25B = 250W	Code 7 **Tolerance** P = ±0.02 % A = ±0.05 % B = ±0.1 % C = ±0.25% D = ±0.5 % F = ±1 % G = ±2 % J = ±5 % K = ±10 % - = Base on Spec.	Code 8 **Packing Style** T = Tape/Box R = Tape/Reel B = Bulk	Code 9 **Temperature Coefficient of Resistance** - = Base on Spec. A = ±5 ppm/°C B = ±10 ppm/°C C = ±15 ppm/°C S = ± 20ppm/°C D = ±25 ppm/°C E = ±50 ppm/°C F = ±100 ppm/°C G = ±200 ppm/°C H = ±250 ppm/°C I = ±300 ppm/°C J = ±350 ppm/°C	Code 10 - 12 **Forming Type** 26- = 26mm 52- = 52.4mm 73- = 73mm 81- = 81mm 91- = 91mm F = F Type FK = FK Type FKK = FKK Type FFK = F-form Kink M = M-Type Forming MB = M-form W/flat MT = MT Type Forming MR = MR Type AV = AVIsert PN = PANAsert	Code 13 - 17 **Resistance Value** 0R1 = 0.1 100R = 100 10K = 10,000 10M = 10,000,000

EXCEPTION:

• Cement series:

<Code 8>: Special packing style code

B: Bulk with wirewound or metal oxide sub-assembly for resistance value
W: Bulk with ceramic based wirewound sub-assembly for resistance value
M: Bulk with metal oxide sub-assembly for resistance value
F: Bulk with Fiberglass based wirewound sub-assembly for resistance value

<Code 10-12>: Without forming code

Example: SQP500JB-10R

• JPW series:

<Code 13-17>: without resistance value code

Example: JPW-06-T-52-